THAT WHICH IS CLAIMED:

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- 1. An isolated nucleic acid molecule comprising one nucleotide sequence selected from the group consisting of:
 - (a) the nucleotide sequence set forth in SEQ ID NO:1;
- (b) a nucleotide sequence encoding the amino acid sequence set forth in SEQ ID NO:2;
- (c) a nucleotide sequence having at least 80% identity to the nucleotide sequence set forth in SEQ ID NO:1, wherein said nucleotide sequence encodes a polypeptide having mannan synthase activity;
- (d) a nucleotide sequence that hybridizes under stringent conditions to the nucleotide sequence set forth in SEQ ID NO:1, wherein said nucleotide sequence, or complement thereof, encodes a polypeptide having mannan synthase activity;
- (e) a fragment of the nucleotide sequence set forth in SEQ ID NO:1, wherein said fragment encodes a polypeptide having mannan synthase activity;
 - (f) a nucleotide sequence that is complementary to the nucleotide sequence of (a), (b), (c), (d), or (e);
 - (g) the nucleotide sequence set forth in SEQ ID NO:3;
 - (h) a nucleotide sequence encoding the amino acid sequence set forth in SEQ ID NO:4;
 - (i) a nucleotide sequence having at least 80% identity to the nucleotide sequence set forth in SEQ ID NO:3, wherein said nucleotide sequence encodes a polypeptide having galactosyltransferase activity;
 - (j) a nucleotide sequence that hybridizes under stringent conditions to the nucleotide sequence set forth in SEQ ID NO:3, wherein said nucleotide sequence, or complement thereof, encodes a polypeptide having galactosyltransferase activity;

- (k) a fragment of the nucleotide sequence set forth in SEQ ID NO:3, wherein said fragment encodes a polypeptide having galactosyltransferase activity; and
- (l) a nucleotide sequence that is complementary to the nucleotide sequence of (g), (h), (i), (j), or (k).
 - 2. An expression cassette comprising a nucleotide acid molecule of claim 1 operably linked to a promoter that drives expression in a host cell.
- 10 3. A vector comprising the expression cassette of claim 2.

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- 4. A non-human host cell having stably incorporated in its genome the expression cassette of claim 2.
- 15 5. A plant cell having stably incorporated in its genome the nucleotide construct of claim 2.
 - 6. A transformed plant comprising in its genome at least one stably incorporated nucleotide construct comprising a nucleotide sequence operably linked to a promoter that is capable of driving expression in a plant cell, wherein said nucleotide sequence is selected from the group consisting of:
 - (a) the nucleotide sequence set forth in SEQ ID NO:1;
 - (b) a nucleotide sequence encoding the amino acid sequence set forth in SEQ ID NO:2;
 - (c) a nucleotide sequence having at least 80% identity to the nucleotide sequence set forth in SEQ ID NO:1, wherein said nucleotide sequence encodes a polypeptide having mannan synthase activity;
 - (d) a nucleotide sequence that hybridizes under stringent conditions to the nucleotide sequence set forth in SEQ ID NO:1, wherein said nucleotide

sequence, or complement thereof, encodes a polypeptide having mannan synthase activity;

(e) a fragment of the nucleotide sequence set forth in SEQ ID NO:1, wherein said fragment encodes a polypeptide having mannan synthase activity;

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- (f) a nucleotide sequence that is complementary to the nucleotide sequence of (a), (b), (c), (d), or (e);
 - (g) the nucleotide sequence set forth in SEQ ID NO:3;
- (h) a nucleotide sequence encoding the amino acid sequence set 10 forth in SEQ ID NO:4;
 - (i) a nucleotide sequence having at least 80% identity to the nucleotide sequence set forth in SEQ ID NO:3, wherein said nucleotide sequence encodes a polypeptide having galactosyltransferase activity:
- (j) a nucleotide sequence that hybridizes under stringent conditions
 to the nucleotide sequence set forth in SEQ ID NO:3, wherein said nucleotide sequence, or complement thereof, encodes a polypeptide having galactosyltransferase activity;
 - (k) a fragment of the nucleotide sequence set forth in SEQ ID NO:3, wherein said fragment encodes a polypeptide having galactosyltransferase activity; and
 - (I) a nucleotide sequence that is complementary to the nucleotide sequence of (g), (h), (i), (j), or (k).
- 7. The plant of claim 6, wherein said plant comprises at least two of said nucleotide constructs.
 - 8. The plant of claim 6, wherein said plant is a monocot.
- 9. The plant of claim 8, wherein said monocot is selected from the group consisting of maize, wheat, rice, sorghum, rye, millet, and barley.

- 10. The plant of claim 6, wherein said plant is a dicot.
- 11. The plant of claim 10, wherein said dicot is selected from the group consisting of soybean, sunflower, safflower, alfalfa, potato, *Brassica* spp., cotton, tomato, tobacco, peanut, guar, locust bean, and fenugreek.
 - 12. The plant of claim 6, wherein said promoter is selected from the group consisting of constitutive, pathogen-inducible, chemical-regulated, wound-inducible, and insect-inducible promoters.

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- 13. A seed of the plant of any one of claims 6-12, wherein said seed comprises in its genome at least one of said nucleotide constructs.
- 14. A method for altering the level of galactomannan in a plant, said method comprising transforming a plant with a nucleotide construct comprising a nucleotide sequence operably linked to a promoter that is capable of driving expression in a plant cell, wherein said nucleotide sequence is selected from the group consisting of:
 - (a) the nucleotide sequence set forth in SEQ ID NO:1;
 - (b) a nucleotide sequence encoding the amino acid sequence set forth in SEQ ID NO:2;
 - (c) a nucleotide sequence having at least 80% identity to the nucleotide sequence set forth in SEQ ID NO:1, wherein said nucleotide sequence encodes a polypeptide having mannan synthase activity;
 - (d) a nucleotide sequence that hybridizes under stringent conditions to the nucleotide sequence set forth in SEQ ID NO:1, wherein said nucleotide sequence, or complement thereof, encodes a polypeptide having mannan synthase activity;

(e) a fragment of the nucleotide sequence set forth in SEQ ID NO:1, wherein said fragment encodes a polypeptide having mannan synthase activity;

- (f) a nucleotide sequence that is complementary to the nucleotide sequence of (a), (b), (c), (d), or (e);
 - (g) the nucleotide sequence set forth in SEQ ID NO:3;
 - (h) a nucleotide sequence encoding the amino acid sequence set forth in SEQ ID NO:4;
 - (i) a nucleotide sequence having at least 80% identity to the nucleotide sequence set forth in SEQ ID NO:3, wherein said nucleotide sequence encodes a polypeptide having galactosyltransferase activity;

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- (j) a nucleotide sequence that hybridizes under stringent conditions to the nucleotide sequence set forth in SEQ ID NO:3, wherein said nucleotide sequence, or complement thereof, encodes a polypeptide having galactosyltransferase activity;
- (k) a fragment of the nucleotide sequence set forth in SEQ ID NO:3, wherein said fragment encodes a polypeptide having galactosyltransferase activity; and
- (l) a nucleotide sequence that is complementary to the nucleotide sequence of (g), (h), (i), (j), or (k).
 - 15. The method of claim 14, wherein said method further comprises regenerating a stably transformed plant from said cell.
- 25 16. The method of claim 14, wherein said plant is a monocot.
 - 17. The method of claim 16, wherein said monocot is selected from the group consisting of maize, wheat, rice, sorghum, rye, millet, and barley.
- The method of claim 14, wherein said plant is a dicot.

19. The method of claim 17, wherein said dicot is selected from the group consisting of soybean, sunflower, safflower, alfalfa, potato, *Brassica* spp., cotton, tomato, tobacco, peanut, guar, locust bean, and fenugreek.

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20. The method of claim 14, wherein said promoter is selected from the group consisting of constitutive, pathogen-inducible, chemical-regulated, wound-inducible, and insect-inducible promoters.

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- 21. A method for producing gum comprising:
- (a) obtaining a transformed plant, said transformed plant comprising in its genome a nucleotide construct comprising a nucleotide sequence encoding a mannan synthase, said nucleotide sequence operably linked to a promoter that is capable of driving expression in a plant cell;

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- (b) maintaining said transformed plant under conditions favorable for the production of gum in said transformed plant or in at least one part thereof;
 - (c) harvesting said transformed plant or said part; and
 - (d) extracting said gum from said plant or said part.

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- 22. The method of claim 21, wherein said nucleotide sequence encoding a mannan synthase is selected from the group consisting of:
 - (a) the nucleotide sequence set forth in SEQ ID NO:1;
- (b) a nucleotide sequence encoding the amino acid sequence set forth in SEQ ID NO:2;
 - (c) a nucleotide sequence having at least 80% identity to the nucleotide sequence set forth in SEQ ID NO:1, wherein said nucleotide sequence encodes a polypeptide having mannan synthase activity;
- (d) a nucleotide sequence that hybridizes under stringent conditions to the nucleotide sequence set forth in SEQ ID NO:1, wherein said nucleotide

sequence, or complement thereof, encodes a polypeptide having mannan synthase activity; and

(e) a fragment of the nucleotide sequence set forth in SEQ ID NO:1, wherein said fragment encodes a polypeptide having mannan synthase activity.

23. A method for producing gum comprising:

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(a) obtaining a transformed plant, said transformed plant comprising in its genome a first nucleotide construct and a second nucleotide construct,

said first nucleotide construct comprising a first nucleotide sequence encoding a mannan synthase, said first nucleotide sequence operably linked to a first promoter that is capable of driving expression in a plant cell,

said second nucleotide construct comprising a second nucleotide sequence encoding a galactosyltransferase, said second nucleotide sequence operably linked to a second promoter that is capable of driving expression in a plant cell;

- (b) maintaining said transformed plant under conditions favorable for the production of gum in said transformed plant or in at least one part thereof;
 - (c) harvesting said transformed plant or said part; and
 - (d) extracting said gum from said plant or said part.
- 24. The method of claim 23, wherein said first nucleotide sequence is selected from the group consisting of:
 - (a) the nucleotide sequence set forth in SEQ ID NO:1;
 - (b) a nucleotide sequence encoding the amino acid sequence set forth in SEQ ID NO:2;

- (c) a nucleotide sequence having at least 80% identity to the nucleotide sequence set forth in SEQ ID NO:1, wherein said nucleotide sequence encodes a polypeptide having mannan synthase activity;
- (d) a nucleotide sequence that hybridizes under stringent conditions to the nucleotide sequence set forth in SEQ ID NO:1, wherein said nucleotide sequence, or complement thereof, encodes a polypeptide having mannan synthase activity; and

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- (e) a fragment of the nucleotide sequence set forth in SEQ ID NO:1, wherein said fragment encodes a polypeptide having mannan synthase activity.
- 25. The method of claim 23 or 24, wherein said second nucleotide sequence is selected from the group consisting of:
 - (a) the nucleotide sequence set forth in SEQ ID NO:3;
- (b) a nucleotide sequence encoding the amino acid sequence set forth in SEQ ID NO:4;
- (c) a nucleotide sequence having at least 80% identity to the nucleotide sequence set forth in SEQ ID NO:3, wherein said nucleotide sequence, or complement thereof, encodes a polypeptide having galactosyltransferase activity;
- (d) a nucleotide sequence that hybridizes under stringent conditions to the nucleotide sequence set forth in SEQ ID NO:3, wherein said nucleotide sequence, or complement thereof, encodes a polypeptide having galactosyltransferase activity; and
- (e) a fragment of the nucleotide sequence set forth in SEQ ID NO:3, wherein said fragment encodes a polypeptide having galactosyltransferase activity.
- 26. The method of claim 23 or 24, wherein said second nucleotide sequence is selected from the group consisting of:

- (a) the nucleotide sequence set forth in SEQ ID NO:5;
- (b) a nucleotide sequence encoding the amino acid sequence set forth in SEQ ID NO:6;
- (c) a nucleotide sequence having at least 80% identity to the nucleotide sequence set forth in SEQ ID NO:5, wherein said nucleotide sequence, or complement thereof, encodes a polypeptide having galactosyltransferase activity;
 - (d) a nucleotide sequence that hybridizes under stringent conditions to the nucleotide sequence set forth in SEQ ID NO:5, wherein said nucleotide sequence, or complement thereof, encodes a polypeptide having galactosyltransferase activity; and
 - (e) a fragment of the nucleotide sequence set forth in SEQ ID NO:5, wherein said fragment encodes a polypeptide having galactosyltransferase activity.

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- 27. The transformed plant of any one of claims 23-26.
- 28. A seed of the plant of claim 27, wherein said seed comprises in its genome said first and said second nucleotide constructs.

- 29. An isolated polypeptide comprising an amino acid sequence selected from the group consisting of:
 - (a) the amino acid sequence set forth in SEQ ID NO:2;
- (b) an amino acid sequence having at least 80% identity to the
 amino acid sequence set forth in SEQ ID NO:2, wherein said polypeptide has mannan synthase activity;
 - (c) a fragment of the amino acid sequence set forth in SEQ ID NO:2, wherein said polypeptide has mannan synthase activity;
- (d) the amino acid sequence encoded by the nucleotide sequence set forth in SEQ ID NO:1;

- (e) the amino acid sequence set forth in SEQ ID NO:4;
- (f) an amino acid sequence having at least 80% identity to the amino acid sequence set forth in SEQ ID NO:4, wherein said polypeptide has galacotsyltransferase activity;
- (g) a fragment of the amino acid sequence set forth in SEQ ID NO:4, wherein said polypeptide has galacotsyltransferase activity; and
- (h) the amino acid sequence encoded by the nucleotide sequence set forth in SEQ ID NO:3.
- 30. The method of claim 14, wherein said plant comprises a GDP-mannose transporter polynucleotide in soybean selected from the group consisting of:
 - (a) the nucleotide sequence set forth in SEQ ID NO: 9; and
 - (b) a nucleotide sequence encoding the amino acid sequence set forth in SEQ ID NO: 10.

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